FULL FORCE TRANSMISSION - MECHANICAL CRIMPING TOOLS

Less force is more. Klauke crimping tools were developed specifically to make your

work faster, more precise and simpler. Ergonomic handles ensure the right grip, improved lever effects provide a manual actuation that transmits your force exactly where it's needed: With 33 % less effort.

In brief

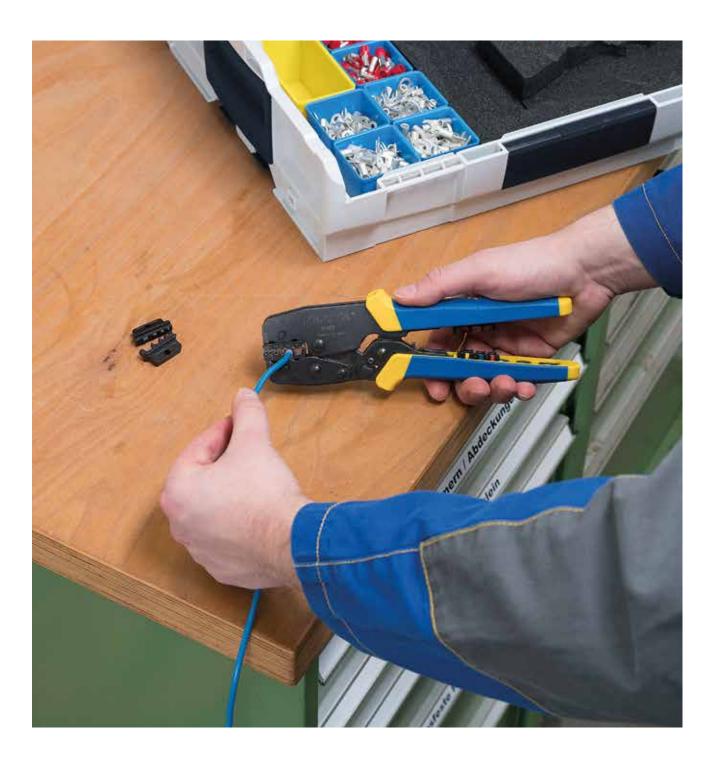
- ▶ Effortless operation due to a third less force
- Exact crimping with precise actuation
- Reliable assignment through clear marking of the crimping profiles
- Durable material
- Individually selectable crimping profiles from 0.08 mm² to 400 mm²



▶ Developed for a broad range of applications

To ensure efficient crimps, a good tool needs optimum force transmission and high-quality materials. So we developed our mechanical series to make your work easier. These function make the difference especially with frequent use.

- Crimping profiles with nominal cross-sections from 0.08 mm² to 400 mm²
- High-quality steel for long service life
- Best possible force transmission: Up to 33 % less effort
- Optimum crimp results with integrated ratchet
- Ergonomic design for fast and effortless operations



K 4 Crimping tool for cable end-sleeves 0.5 - 2.5 mm²





- ▶ Indent crimping for round clamp opening
- ▶ Simple and quick due to spring-actuated tool opening

Characteristics

- One crimp profile per cross-section
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Optimum handling due to ergonomically-shaped handle

Technical data			
Crimping range	0.5 - 2.5 mm ²		
Length	150 mm		
Weight	0.16 kg		
Item		Part No.	
Crimping tool for cable e	nd-sleeves 0.5 - 2.5 mm ²	K4	
Accessories		Part No.	Page
Steel carrying case		SK30L	191

K 46 Crimping tool for cable end-sleeves 1.5 - 6 mm²







- Indent crimping for round clamp opening
- ▶ Simple and quick due to spring-actuated tool opening

- One crimp profile per cross-section
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Optimum handling due to ergonomically-shaped handle

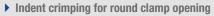
Technical data			
Crimping range	1.5 - 6 mm ²		
Length	150 mm		
Weight	0.16 kg		
Item		Part No.	
Crimping tool for cable en	id-sleeves 1.5 - 6 mm²	K46	
Accessories		Part No. Pa	ge
Steel carrying case		SK30L 19	91



K 3 Crimping tool for cable end-sleeves 0.5 - 16 mm²







With wire cutter

Characteristics

- Optimum handling due to ergonomically-shaped handle
- Optimised crimp range (up to 3-times wider than before)
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Integrated cable stripper

0.5 - 16 mm ²		
230 mm		
0.35 kg		
	Part No.	
ves 0.5 - 16 mm²	К3	
	Part No.	Page
	SK32L	191
	Part No.	Page
end-sleeves and crimping tool	SK32B	184
ole end-sleeves and crimping tool	SK47B	185
ng tool and cable end-sleeves	LBOXXMINIK3	201
	230 mm 0.35 kg ves 0.5 - 16 mm ² end-sleeves and crimping tool ble end-sleeves and crimping tool	230 mm 0.35 kg Part No. yes 0.5 - 16 mm² K3 Part No. SK32L Part No. end-sleeves and crimping tool SK32B le end-sleeves and crimping tool SK47B

K 35 Crimping tool for cable end-sleeves 10 - 35 mm²







- ▶ Indent crimping for round clamp opening
- ▶ For large cross-sections to 35 mm²

- One crimp profile per cross-section
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Optimum handling due to ergonomically-shaped handle

Technical data			
Crimping range	10 - 35 mm ²		
Length	230 mm		
Weight	0.24 kg		
Item		Part No.	
Crimping tool for cable	end-sleeves 10 - 35 mm ²	K35	
Accessories		Part No.	Page
Steel carrying case		SK32L	191



K 1 Crimping tool for cable end-sleeves 0.14 - 2.5 mm²





- ▶ Trapezoid crimping suitable for box terminals
- Quick repetition of work steps due to spring-actuated tool opening
- ▶ With wire stripping and cutting tool

Characteristics

- One crimp profile per cross-section
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Optimum handling due to ergonomically-shaped handle
- Interchangeable stripping blades

Technical data			
Crimping range	0.14 - 2.5 mm ²		
Length	175 mm		
Weight	0.19 kg		
Item		Part No.	
Crimping tool for cable e	nd-sleeves 0.14 - 2.5 mm ²	K1	
Accessories		Part No.	Page
		01/001	404
Steel carrying case		SK30L	191

K 48 Crimping tool for cable end-sleeves 0.14 - 2.5 mm²







- ► Trapezoid crimping suitable for box terminals
- Quick repetition of work steps due to spring-actuated tool opening

- One crimp profile per cross-section
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Optimum handling due to ergonomically-shaped handle

Technical data			
Crimping range	0.14 - 2.5 mm ²		
Length	150 mm		
Weight	0.16 kg		
Item		Part No.	
Crimping tool for cable e	nd-sleeves 0.14 - 2.5 mm ²	K48	
Accessories		Part No.	Page
Steel carrying case		SK30L	191
Variants		Part No.	Page
Steel assortment box wit	th cable end-sleeves and crimping tool	SK30B	183
Steel assortment box with	insl. cable end-sleeves and crimping tool	SK45B	184

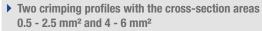


K 36 Crimping tool for cable end-sleeves and twin cable end-sleeves 0.5 - 6 mm²









Quick repetition of work steps due to spring-actuated tool opening

Characteristics

- Front sleeve insertion (front crimping)
- Ergonomically-designed handle with slip guard

Technical data			
Crimping range cable end-sleeves	0.5 - 2.5 and 4 - 6 mm ²		
Crimping range twin cable end-sleeves	2 x 0.25 - 2 x 1.5 and 2 x 2.5 - 2x4	1 mm²	
Length	200 mm		
Weight	0.22 kg		
Item		Part No.	
Crimping tool for cable end-sle end-sleeves 2 x 0.25 - 2 x 1.5	eves 0.5 - 6 mm² and twin cable and 2 x 2.5 - 2 x 4 mm²	K36	
Accessories		Part No.	Page
Steel carrying case		SK32L	191



K 32 TWIST-it Crimping tool for cable end-sleeves and twin cable end-sleeves 0.14 - 10 mm²











- ▶ Unique long service life
- One crimping profile for all cross-sections due to automatic cross-section
- ► TWIST-it Crimping die for more flexibility and safety
- Lockable crimping die for error prevention
- ▶ Extremely small, light and ergonomic

Characteristics

- Quick change between front sleeve insertion and lateral insertion
- Serrated crimping die for optimal pull-out values of the crimp connection
- With ratchet for consistently controlled crimp results
- With safety eye for attaching a security strap
- Ergonomic design with a small hand opening angle and balanced weight

Suitable for

Push-in, spring clamp and screw technology

Technical data			
Crimping range cable end-sleeves	0.14 - 10 mm ²		
Crimping range twin cable end-sleeves	2 x 0.25 - 2 x 4 mm ²		
Length	177 mm		
Weight	0.298 kg		
Item		Part No.	
Crimping tool for cable end-sle end-sleeves 2 x 0,25 - 2 x 4 n	eeves 0,14 - 10 mm² and twin cable nm²	K32	
Accessories		Part No.	Page
Steel carrying case		SK43L	191
Steel carrying case		SK30L	191
Steel carrying case		SK32L	191

K 34 Crimping tool for cable end-sleeves and twin cable end-sleeves 6 - 16 mm²







▶ Quick repetition of work steps due to spring-actuated tool opening

▶ One crimping profile for cross-sections from 6 - 16 mm² due to automatic cross-section adjustment

Characteristics

- With ratchet for consistently-controlled crimp results
- Front sleeve insertion (front crimping)
- Handle with slip guard and inscription panel

Technical data			
Crimping range cable end-sleeves	6 - 16 mm²		
Crimping range twin cable end-sleeves	2 x 4 - 2 x 6 mm ²		
Length	210 mm		
Weight	0.5 kg		
Item		Part No.	
Crimping tool for cable end-sle end-sleeves 2 x 4 - 2 x 6 mm ²	eeves 6 - 16 mm² and twin cable	K34	
Accessories		Part No.	Page
Steel carrying case		SK43L	191

K 37 Crimping tool for cable end-sleeves 0.14 - 6 mm²







▶ Tool pre-tensioning adjustable

- Adjusting disc for compensating for the natural tool wear
- One crimp profile per cross-section
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool

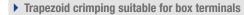
Technical data			
Crimping range	0.14 - 6 mm ²		
Length	200 mm		
Weight	0.36 kg		
Item		Part No.	
Crimping tool for cable 6	end-sleeves 0.14 - 6 mm ²	K37	
Accessories		Part No.	Page
Steel carrying case		SK43L	191

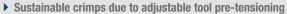


K 39 Crimping tool for cable end-sleeves 10 - 25 mm²









Characteristics

- Adjusting disc for compensating for the natural tool wear
- One crimp profile per cross-section
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool

Technical data			
Crimping range	10 - 25 mm ²		
Length	200 mm		
Weight	0.36 kg		
Item		Part No.	
Crimping tool for cable end-slee	eves 10 - 25 mm ²	K39	
Accessories		Part No.	Page
Steel carrying case		SK43L	191

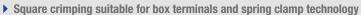
K 38/2 Crimping tool for cable end-sleeves and twin cable end-sleeves 0.5 - 6 mm²











▶ Adjusting disc to compensate for the natural tool wear

▶ One crimping profile for cross-sections from 0.5 - 6 mm² due to automatic cross-section adjustment

- Accurate drive
- · With ratchet for consistently-controlled crimp results
- Front sleeve insertion (front crimping)

Technical data			
Crimping range cable end-sleeves	0.5 - 6 mm ²		
Crimping range twin cable end-sleeves	2 x 0.25 - 2 x 2.5 mm ²		
Length	190 mm		
Weight	0.3 kg		
Item		Part No.	
Crimping tool for cable end-s 0.5 - 6 mm ²	leeves and twin cable end-sleeves	K382	
Accessories		Part No.	Page
Steel carrying case		SK43L	191

K 30/3 Crimping tool for cable end-sleeves and twin cable end-sleeves 0.08 - 10 mm²





▶ Square crimping suitable for box terminals and spring clamp technology





Characteristics

- One crimping profile for cross-sections from 0.08-10 mm² due to automatic crosssection adjustment
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Handle with slip guard and inscription panel

Technical data			
Crimping range cable end-sleeves	0.08 - 10 mm ²		
Crimping range twin cable end-sleeves	2 x 0.25 - 2 x 4 mm ²		
Length	190 mm		
Weight	0.3 kg		
Item		Part No.	
Crimping tool for cable end-sle 0.08 - 10 mm ²	eves and twin cable end-sleeves	K303	
Accessories		Part No.	Page
Steel carrying case		SK30L	191
Variants		Part No.	Page
Plastic assortment box with ins	sl. cable end-sleeves and tools	SK303P	185
Plastic assortment box with ins	l. cable end-sleeves and crimping tool	SK303S	186
Steel assortment box with insl.	cable end-sleeves and tools	SK43NB	186

K 30/4 K Self-adjusting crimping tool for cable end-sleeves and twin cable end-sleeves 0.08 - 16 mm²













▶ Square crimping K 30/4 K

- One crimping profile for cross-sections from 0.08-16 mm² due to automatic crosssection adjustment
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Positioner for small cable end-sleeves
- Handle with slip guard and inscription panel

	· ·		
Technical data			
Crimping range cable end-sleeves	0.08 - 16 mm ²		
Crimping range twin cable end-sleeves	2 x 0.5 - 2 x 6 mm ²		
Length	215 mm		
Weight	0.5 kg		
Item		Part No.	
Crimping tool for cable end-s 0.08 - 16 mm², square crimp	leeves and twin cable end-sleeves ing	K304K	
Accessories		Part No.	Page
Steel carrying case		SK30L	191
Variants		Part No.	Page
L-BOXX from plastic with crin and insl. cable end-sleeves 1		LB0XXMINIK304K	202



K 30/6 K Self-adjusting crimping tool for cable end-sleeves and twin cable end-sleeves 0.08 - 16 mm²







► Hexagonal crimping K 30/6 K





Characteristics

- One crimping profile for cross-sections from 0.08-16 mm² due to automatic crosssection adjustment
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Positioner for small cable end-sleeves
- Handle with slip guard and inscription panel

Technical data			
Crimping range cable end-sleeves	0.08 - 16 mm ²		
Crimping range twin cable end-sleeves	2 x 0.5 - 2 x 10 mm ²		
Length	215 mm		
Weight	0.5 kg		
Item		Part No.	
Crimping tool for cable end-sleeves and twin cable end-sleeves 0.08 - 16 mm², hexagonal crimping		K306K	
Accessories		Part No.	Page
Steel carrying case		SK30L	191
Variants		Part No.	Page
L-BOXX from plastic with crimping tool and insl. cable end-sleeves 1.5 - 10 mm ²		LBOXXMINIK306K	202

K 301/4 K Self-adjusting crimping tool for cable end-sleeves and twin cable end-sleeves 0.14 - 10 mm²











Very light and ergonomic



- One crimping profile for all cross-sections due to automatic cross-section adjustment
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Handle with slip guard and inscription panel
- Safety pad in handle for slip-free working

Technical data			
Crimping range cable end-sleeves	0.14 - 10 mm²		
Crimping range twin cable end-sleeves	2 x 0.25 - 2 x 4 mm ²		
Length	175 mm		
Weight	0.35 kg		
Item		Part No.	
Crimping tool for cable end-sl and twin cable end-sleeves 0		K3014K	
Variants		Part No.	Page
L-BOXX from plastic with crim and insl. cable end-sleeves 1.		LBOXXMINIK3014K	202



K 301/6 K Self-adjusting crimping tool for cable end-sleeves and twin cable end-sleeves 0.14 - 10 mm²







- ▶ Hexagonal crimping
- ▶ Very light and ergonomic



Characteristics

- One crimping profile for all cross-sections due to automatic cross-section adjustment
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Handle with slip guard and inscription panel
- Safety pad in handle for slip-free working

Technical data		
Crimping range cable end-sleeves	0.14 - 10 mm ²	
Crimping range twin cable end-sleeves	2 x 0.25 - 2 x 4 mm²	
Length	175 mm	
Weight	0.35 kg	
Item		Part No.
Crimping tool for cable end-slee and twin cable end-sleeves 0.14		K3016K

K 27/1 Crimping tool for cable end-sleeves and twin cable end-sleeves 2 x 4 - 50 mm²













- One crimp profile per cross-section
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Handle with slip guard and inscription panel

Technical data			
Crimping range cable end-sleeves	10 - 50 mm²		
Crimping range twin cable end-sleeves	2 x 4 - 2 x 16 mm ²		
Length	335 mm		
Weight	0.8 kg		
Item		Part No.	
Crimping tool for cable end-sl and twin cable end-sleeves 2		K271	
Accessories		Part No.	Page
Steel carrying case		SK4L	191



K 27/2 Crimping tool for cable end-sleeves 50 - 95 mm²







- ▶ Special trapezoid crimping suitable for box terminals
- ► Special type, especially suitable for fine-stranded conductors
- ▶ For large cross-sections to 95 mm²

Characteristics

- One crimp profile per cross-section
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Handle with slip guard and inscription panel

Technical data			
Crimping range	50 - 95 mm ²		
Length	335 mm		
Weight	0.8 kg		
Item		Part No.	
Crimping tool for cable e	end-sleeves 50 - 95 mm ²	K272	
Accessories		Part No.	Page

SK4L

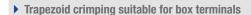
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K 28 Crimping tool for cable end-sleeves and twin cable end-sleeves 2 x 4 - 50 mm²

Steel carrying case















- One crimp profile per cross-section
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Handle with slip guard and inscription panel

Technical data			
Crimping range cable end-sleeves	10 - 50 mm²		
Crimping range twin cable end-sleeves	2 x 4 - 2 x 16 mm ²		
Length	335 mm		
Weight	0.8 kg		
Item		Part No.	
Crimping tool for cable end-sle and twin cable end-sleeves 2		K28	
Accessories		Part No.	Page
Steel carrying case		SK4L	191

K 29 Crimping tool for cable end-sleeves 50 - 95 mm²





- ▶ Trapezoid crimping suitable for box terminals
- ▶ For large cross-sections to 95 mm²

Characteristics

- One crimp profile per cross-section
- With ratchet for consistently-controlled crimp results
- Lateral insertion (side crimping)
- Handle with slip guard and inscription panel

Technical data			
Crimping range	50 - 95 mm ²		
Length	335 mm		
Weight	0.8 kg		
Item		Part No.	
Crimping tool for cable end	d-sleeves 50 - 95 mm²	K29	
Accessories		Part No.	Page
Steel carrying case		SK4L	191

K 80 Crimping tool for insulated cable connections 0.1 - 1 mm²







▶ Adjusting disc to compensate for the natural tool wear

- Accurate drive
- With ratchet for consistently-controlled crimp results
- Colour-coded cross-section assignment
- Handle with slip guard and inscription panel

Technical data			
Crimping range red insulation sleeve	0.5 - 1.0 mm²		
Crimping range yellow insulation sleeve	0.1 - 0.4 mm²		
Length	195 mm		
Weight	0.38 kg		
Item		Part No.	
Crimping tool for insulated	cable connections 0.1 - 1 mm ²	K80	
Accessories		Part No.	Page
Steel carrying case		SK43L	191



K 82 Crimping tool for insulated cable connections 0.5 - 6 mm²







- ▶ With additional locator to ensure a precise crimp connection
- ▶ 33 % less effort
- ▶ 3-Component handle grip
- ▶ Optimised material quality for a long service life
- ▶ Precise pre-tension setting maintains constant crimp performance

Characteristics

Less effort required due to new mechanical lever system

Plastic assortment box with insl. cable connections and crimping

Plastic assortment box with insl. cable connections and tools

- 3C handle: YELLOW: hard core for force transmission, BLUE: soft ergonomic grip area, GREY: soft slip protection
- Easy handling thanks to reduced tool opening width, optimum ergonomics due to the position of the palms and fingers, which is gentle on the joints
- Crimping of conductor and insulation in one step

Technical data			
Crimping range red insulation sleeve	0.5 - 1.0 mm²		
Crimping range blue insulation sleeve	1.5 - 2.5 mm²		
Crimping range yellow insulation sleeve	4.0 - 6.0 mm ²		
Length	225 mm		
Weight	0.53 kg		
Item		Part No.	
Crimping tool for insulated ca	ble connections 0.5 - 6 mm²	K82A	
Accessories		Part No.	Page
Steel carrying case		MK230L	192

Part No.

SK82S

SK82P

Page

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K 82 T Crimping tool for insulated cable connections 0.5 - 6 mm²









- ▶ With additional locator to ensure a precise crimp connection
- Also suitable for the processing of insulated connectors with vibration protection
- 33 % less effort
- ▶ 3-Component handle grip
- > Optimised material quality for a long service life
- ▶ Precise pre-tension setting maintains constant crimp performance

Characteristics

- Less effort required due to new mechanical lever system
- 3C handle: YELLOW: hard core for force transmission, BLUE: soft ergonomic grip area, GREY: soft slip protection
- Easy handling thanks to reduced tool opening width, optimum ergonomics due to the position of the palms and fingers, which is gentle on the joints
- Crimping of conductor and insulation in one step
- Extremely high voltage protection due to special crimping of the cable insulation (diamond crimp)

Technical data			
Crimping range red insulation sleeve	0.5 - 1.0 mm²		
Crimping range blue insulation sleeve	1.5 - 2.5 mm²		
Crimping range yellow insulation sleeve	4.0 - 6.0 mm²		
Length	225 mm		
Weight	0.53 kg		
Item		Part No.	
Crimping tool for insulated cal	ole connections 0.5 - 6 mm²	K82T	
Accessories		Part No.	Page
Steel carrying case		MK230L	192
Variants		Part No.	Page
Plastic assortment box with in crimping tool	sl. cable connections and	SK82S	190
Plastic assortment box with in tools	sl. cable connections and	SK82P	190

K 16 Crimping tool for insulated solderless terminals 10 + 16 mm²







- Oval crimping
- Crimping tool also for meter connections

- With ratchet for consistently-controlled crimp results
- Colour-coded cross-section assignment

Technical data			
Crimping range red insulation sleeve	10 mm ²		
Crimping range blue insulation sleeve	16 mm ²		
Length	305 mm		
Weight	0.61 kg		
Item		Part No.	
Crimping tool for insulated	l solderless terminals 10 + 16 mm²	K16	
Accessories		Part No.	Page
Steel carrying case		SK4L	191



K 57/2 Crimping tool for non-insulated tabs and receptacles 2.8 mm; 0.1 - 1 mm²





- **▶** Roll crimping
- ▶ Crimping of conductor and insulation in one step
- **▶** Spring-actuated tool opening
- ▶ Tool pre-tensioning adjustable

Characteristics

- With ratchet for consistently-controlled crimp results
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Adjusting disc for compensating for the natural tool wear

Suitable for

Tabs with 2.8 mm tab width

Technical data		
Crimping range	0.1-1 mm ²	
Length	220 mm	
Weight	0.55 kg	
Item		Part No.
Crimping tool for non-insulate 0.1-1 mm ²	ed tabs and receptacles 2.8 mm;	K572

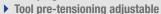
K 58/2 Crimping tool for non-insulated tabs and receptacles 4.8 mm; 0.5 - 2.5 mm²











Characteristics

- Simple and quick due to spring-actuated tool opening
- · With ratchet for consistently-controlled crimp results
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Adjusting disc for compensating for the natural tool wear

Suitable for

Tabs with 4.8 mm tab width

Technical data		
Crimping range	0.5 - 2.5 mm ²	
Length	220 mm	
Weight	0.55 kg	
Item		Part No.
Crimping tool for non-ins	sulated tabs and receptacles 4.8 mm;	K582

K 59/2 Crimping tool for non-insulated tabs and receptacles 6.3 mm; 0.5 - 6 mm²





- ► Roll crimping
- ▶ Crimping of conductor and insulation in one step
- ▶ Tool pre-tensioning adjustable

Characteristics

- With ratchet for consistently-controlled crimp results
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Simple and quick due to spring-actuated tool opening
- Adjusting disc for compensating for the natural tool wear

Suitable for

- Tabs with 6.3 mm tab width

Technical data		
Crimping range	0.5 - 6 mm ²	
Length	220 mm	
Weight	0.51 kg	
Item		Part No.
Crimping tool for non-insulated 0.5 - 6 mm ²	d tabs and receptacles 6.3 mm;	K592

K 65 Crimping tool for non-insulated tabs and receptacles 4.8 mm; 0.5 - 2.5 mm²







- **▶** Roll crimping
- ► Crimping of conductor and insulation in one step
- **▶** Spring-actuated tool opening

Characteristics

- · With ratchet for consistently-controlled crimp results
- Parallel guided crimping jaws

Suitable for

- Tabs with 4.8 mm tab width

Technical data			
Crimping range	0.5 - 2.5 mm ²		
Length	265 mm		
Weight	0.6 kg		
Item		Part No.	
Crimping tool for non-insulate 4.8 mm; 0.5 - 2.5 mm ²	ed tabs and receptacles	K65	
Accessories		Part No.	Page
Steel carrying case		MK210L	192



K 93 Crimping tool for connectors for solid conductors 1.5 - 4 mm²





- ▶ Hexagonal crimping
- ▶ Tool pre-tensioning adjustable

Characteristics

- Accurate drive
- · With ratchet for consistently-controlled crimp results
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Handle with slip guard and inscription panel
- Adjusting disc for compensating for the natural tool wear

Technical data		
Crimping range	1.5 - 4 mm ²	
Length	220 mm	
Weight	0.56 kg	
Item		Part No.
Crimping tool for connectors for solid conductors 1.5 - 4 mm ²		К93

K 94 Crimping tool for tubular cable lugs and connectors for solid conductors 6 - 10 mm²







► Tool pre-tensioning adjustable



- Accurate drive
- With ratchet for consistently-controlled crimp results
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Handle with slip guard and inscription panel
- Adjusting disc for compensating for the natural tool wear

Technical data		
Crimping range	6 - 10 mm ²	
Length	220 mm	
Weight	0.56 kg	
Item		Part No.
Crimping tool for tubular cable I conductors 6 - 10 mm ²	ugs and connectors for solid	K94

K 2 Crimping tool for tubular cable lugs and connectors, standard type 0.75 - 16 mm²





- ► Indent crimping
- ▶ Ideal crimping tool with spring-actuated tool opening

Characteristics

- With ratchet for consistently-controlled crimp results
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool

Technical data			
Crimping range	0.75 - 16 mm ²		
Length	325 mm		
Weight	0.6 kg		
Item		Part No.	
Crimping tool for tubular cable lo 0.75 - 16 mm ²	К2		
Accessories		Part No.	Page
Steel carrying case		SK4L	191

K 02 Crimping tool for tubular cable lugs and connectors for solid conductors 0.75 - 16 mm²







- ► Indent crimping
- Ideal crimping tool with spring-actuated tool opening
- ▶ For tubular cable lugs and connectors for solid conductors

- · With ratchet for consistently-controlled crimp results
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool

Technical data			
Crimping range	0.75 - 16 mm ²		
Length	325 mm		
Weight	0.6 kg		
Item		Part No.	
Crimping tool for tubular of conductors 0.75 - 16 mm ²	able lugs and connectors for solid	K02	
Accessories		Part No.	Page
Steel carrying case		SK4L	191



K 25 Crimping tool 0.5 - 16 mm²











- ▶ Indent crimping
- Ideal crimping tool with spring-actuated tool opening
- ▶ For solderless terminals to DIN 46234, pin terminals to DIN 46230
- ▶ For nickel and stainless steel tubular cable lugs and connectors DIN EN 60228 Cl. 2 to 6 mm²

Characteristics

- With ratchet for consistently-controlled crimp results
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool

Technical data			
Crimping range	0.5 - 16 mm ²		
Length	325 mm		
Weight	0.6 kg		
Item		Part No.	
Crimping tool 0.5 - 16 mm ²		K25	
Accessories		Part No.	Page
Steel carrying case		SK4L	191

K 95 Crimping tool 16 - 95 mm²





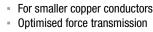
▶ Indent crimping













Suitable for

- Tubular cable-lugs and connectors, standard type
- Tubular cable lugs and connectors for fine-stranded conductors
- Solderless terminals DIN 46234, pin terminals DIN 46230

Technical data		
Crimping range	16 - 95 mm²	
Length	630 mm	
Weight	3.6 kg	
Item		Part No.
Crimping tool 16 - 95 mm ²		K95

TK 95 Crimping tool 16 - 95 mm² for workbench mounting















► Indent crimping

For smaller copper conductors

Ideal tool for workbench assembly

Optimised force transmission

- Tubular cable-lugs and connectors, standard type
- Tubular cable lugs and connectors for fine-stranded conductors
- Solderless terminals DIN 46234, pin terminals DIN 46230

Technical data		
Crimping range	16 - 95 mm ²	
Length	700 mm	
Weight	3.9 kg	
Item		Part No.
Crimping tool 16 - 95 mm	² for workbench mounting	TK95

K 5 / K 5 SP Crimping tools 6 - 50 mm²











▶ Low-maintenance mechanical drive

Characteristics

- For smaller copper conductors
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the dies

Suitable for

- Tubular cable-lugs and connectors, standard type
- Tubular cable lugs and connectors for fine-stranded conductors

Technical data		
Crimping range	6 - 50 mm ²	
Length	600 mm	
Weight	2.4 kg	
Item		Part No.
Crimping tool 6 - 50 mm ²		K5
Crimping tool with ratchet, 6	· 50 mm²	K5SP

K 6 / K 6 SP Crimping tools 50 - 120 mm²











▶ Low-maintenance mechanical drive

Characteristics

- For smaller copper conductors
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the dies
- Telescopic handles

- Tubular cable-lugs and connectors, standard type
- Tubular cable lugs and connectors for fine-stranded conductors

Technical data		
Crimping range	50 - 120 mm ²	
Length	970 mm	
Weight	4.4 kg	
Item		Part No.
Crimping tool 50 - 120 m	m²	К6
Crimping tool with ratchet	t 50 - 120 mm²	K6SP





K 07 / K 07 SP Crimping tools 185 - 400 mm²









- ▶ Extremely wide cross section range up to 400 mm²
- Version with ratchet for consistent checking of crimp results
- ▶ Low-maintenance mechanical drive

Characteristics

- Simple and safe: Exact cross-section assignment thanks to permanent marking on the dies
- Telescopic handles

Suitable for

- Tubular cable-lugs and connectors, standard type
- Tubular cable lugs and connectors for fine-stranded conductors

Technical data		
Crimping range	185 - 400 mm ²	
Length	975 mm	
Weight	4.7 kg	
Item		Part No.
Crimping tool 185 - 400 mm ²		K07
Crimping tool with ratchet 185 -	· 400 mm²	K07SP

K 7 / K 7 SP Crimping tools 120 - 240 mm²













- Large cross section range up to 240 mm²
- Version with ratchet for consistent checking of crimp results
- ▶ Low-maintenance mechanical drive

Characteristics

- Simple and safe: Exact cross-section assignment thanks to permanent marking on the dies
- Telescopic handles

- Tubular cable-lugs and connectors, standard type
- Tubular cable lugs and connectors for fine-stranded conductors

Technical data		
Crimping range	120 - 240 mm²	
Length	975 mm	
Weight	4.6 kg	
Item		Part No.
Crimping tool 120 - 240 mm²		К7
Crimping tool 120 - 240 mm² w	ith ratchet	K7SP

K 8 / K 8 SP Crimping tools 35 - 95 mm²









► Indent crimping





Characteristics

- For smaller copper conductors
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the dies
- Telescopic handles

Suitable for

- Tubular cable-lugs and connectors, standard type
- Tubular cable lugs and connectors for fine-stranded conductors

Technical data		
Crimping range	35 - 95 mm ²	
Length	970 mm	
Weight	4.4 kg	
Item		Part No.
Crimping tool 35 - 95 mm ²		К8
Crimping tool with ratchet 35 - 9	5 mm²	K8SP

K 04 Crimping tool for tubular cable lugs and connectors, standard type 10 - 25 mm²







- ▶ Hexagonal crimping
- ▶ Tool pre-tensioning adjustable
- Large cross section range up to 25 mm²

- Energy-efficient ergonomic drive
- With ratchet for consistently-controlled crimp results
- Simple and safe: Exact cross-section assignment thanks to permanent marking on the crimping tool
- Adjusting disc for compensating for the natural tool wear

Technical data		
Crimping range	10 - 25 mm²	
Length	260 mm	
Weight	0.56 kg	
Item		Part No.
Crimping tools for tubul 10 - 25 mm ²	ar cable lugs and connectors, standard type	K04



K 05 BC Syncro Crimping tools for tubular cable lugs and connectors blue connection® 6 - 50 mm²





- Accurate assignment of crimping tool/crimping die through colour-coding system
- Hexagonal crimping
- ▶ Synchronised die selection when in the open position
- ▶ Cross-section display on marked adjusting wheel
- ▶ For compacted conductors to DIN EN 60228

Characteristics

- Precisely synchronised head plate position for optimum and consistent crimp results
- Modern, rigid and lightweight elliptical handle tubes

Technical data			
Crimping range	6 - 50 mm ²		
Length	390 mm		
Weight	1.1 kg		
Item		Part No.	
Syncro Crimping tool for tubular blue connection® 6 - 50 mm²	cable lugs and connectors,	K05BC	
Variants		Part No.	Page
L-BOXX from plastic with blue connection® - equipment		LB0XX65BCB	200

K 05 / K 05 SP Syncro Crimping tools for tubular cable lugs and connectors, standard type 6 - 50 mm²







- > Synchronised die selection when in the open position
- Cross-section display on marked adjusting wheel
- ▶ Version with ratchet for consistent crimp results

- Hexagonal crimping
- Precisely synchronised head plate position for optimum and consistent crimp results
- Modern, rigid and lightweight elliptical handle tubes
- Ergonomic 2-component handle with two-sided slip guard
- Smooth-running, durable and effortless tool mechanism

Technical data			
Crimping range	6 - 50 mm²		
Length	390 mm		
Weight	1.1 kg		
Item		Part No.	
Syncro Crimping tool fo dard type 6 - 50 mm²	or tubular cable lugs and connectors, stan-	K05	
Syncro Crimping tool w connectors, standard t	vith ratchet for tubular cable lugs and ype 6 - 50 mm²	K05SP	
Variants		Part No.	Page
Steel assortment box with tubular cable lugs 6 - 50 mm² and crimping tool K05		SK65B	187
L-BOXX from plastic w installations	ith standard equipment for electrical	LB0XX65B	198

K 05 D / K 05 D SP Syncro Crimping tools for DIN compression cable lugs and connectors 6 - 50 mm²





- ▶ Synchronised die selection when in the open position
- ▶ Cross-section display on marked adjusting wheel
- Version with ratchet for consistent crimp results

Characteristics

- Hexagonal crimping
- Precisely synchronised head plate position for optimum and consistent crimp results
- Modern, rigid and lightweight elliptical handle tubes
- Ergonomic 2-component handle with two-sided slip guard
- Smooth-running, durable and effortless tool mechanism

Technical data			
Crimping range	6 - 50 mm ²		
Length	390 mm		
Weight	1.1 kg		
Item		Part No.	
Syncro Crimping tool for compre (DIN 46235 / DIN 46267, Part 1)	ession cable lugs and connectors 6 - 50 mm ²	K05D	
Syncro Crimping tool with ratchet for compression cable lugs and connectors (DIN 46235 / DIN 46267 part 1) 6 - 50 mm ²		K05DSP	
Variants		Part No.	Page
Steel assortment box with DIN compression cable lugs and crimping tool		SK50B	188
L-BOXX from plastic with standard equipment for electrical installations		LB0XX50B	199

K 06 BC Syncro Crimping tools for tubular cable lugs and connectors blue connection® 6 - 120 mm²







- Accurate assignment of crimping tool/crimping die through colour-coding system
- ▶ Unique with extra large crimping range
- Hexagonal crimping
- ▶ Synchronised die selection when in the open position
- ▶ Cross-section display on marked adjusting wheel
- ▶ For compacted conductors to DIN EN 60228

- Precisely synchronised head plate position for optimum and consistent crimp results
- Modern, rigid and lightweight elliptical handle tubes

Technical data		
Crimping range	6 - 120 mm ²	
Length	600 - 750 mm	
Weight	2.6 kg	
Item		Part No.
Syncro Crimping tool for tubu connection® 10 - 120 mm²	ılar cable lugs and connectors, blue	K06BC



K 06 Syncro Crimping tools for tubular cable lugs and connectors, standard type 6 - 120 mm²





- ▶ Unique with extra large crimping range
 - Hexagonal crimping
 - ▶ Faster, safer and synchronous cross-section adjustment
 - ▶ Ergonomic design
 - ▶ Extremely light and rigid

Characteristics

- Precisely synchronised head plate position for optimum and consistent crimp results
- Modern, rigid and lightweight elliptical handle tubes

Technical data		
Crimping range	6 - 120 mm ²	
Length	600 - 750 mm	
Weight	2.6 kg	
Item		Part No.
Syncro Crimping tools for tubula dard type 10 - 120 mm ²	ar cable lugs and connectors, stan-	K06

K 06 D Syncro Crimping tools for DIN compr. cable lugs and connectors 6 - 120 mm²







- ▶ Unique with extra large crimping range
- ▶ Hexagonal crimping
- ▶ Faster, safer and synchronous cross-section adjustment
- ▶ Ergonomic design
- **▶** Extremely light and rigid

- Precisely synchronised head plate position for optimum and consistent crimp results
- Modern, rigid and lightweight elliptical handle tubes

Technical data		
Crimping range	6 - 120 mm²	
Length	600 - 750 mm	
Weight	2.6 kg	
Item		Part No.
Syncro Crimping tool fo (DIN 46235 / DIN 4626	r compression cable lugs and connectors 7, Part 1) 6 - 120 mm ²	K06D



K 09 BC Syncro Crimping tools for tubular cable lugs and connectors blue connection® 25 - 150 mm²





- Accurate assignment of crimping tool/crimping die through colour-coding system
- ▶ Unique with extra large crimping range
- ▶ Hexagonal crimping
- ▶ Synchronised die selection when in the open position
- ▶ Cross-section display on marked adjusting wheel
- ► For compacted conductors to DIN EN 60228

Characteristics

- Precisely synchronised head plate position for optimum and consistent crimp results
- Modern, rigid and lightweight elliptical handle tubes

Technical data		
Crimping range	25 - 150 mm ²	
Length	600 - 750 mm	
Weight	2.9 kg	
Item		Part No.
Syncro Crimping tool for tubular blue connection® 25 - 150 mm ²	,	K09BC

K 09 Syncro Crimping tools for tubular cable lugs and connectors, standard type 25 - 150 mm²







- ▶ Unique with extra large crimping range
- Hexagonal crimping
- ▶ Faster, safer and synchronous cross-section adjustment
- ▶ Ergonomic design
- ▶ Extremely light and rigid

- Precisely synchronised head plate position for optimum and consistent crimp results
- Modern, rigid and lightweight elliptical handle tubes

Technical data		
Crimping range	25 - 150 mm ²	
Length	600 - 750 mm	
Weight	2.9 kg	
Item		Part No.
Syncro Crimping tools for tubula dard type 25 - 150 mm ²	r cable lugs and connectors, stan-	K09



K 09 D Syncro Crimping tools for DIN compression cable lugs and connectors, 25 - 150 mm²





- ▶ Unique with extra large crimping range
 - ▶ Hexagonal crimping
 - ▶ Faster, safer and synchronous cross-section adjustment
 - ▶ Ergonomic design
 - **▶** Extremely light and rigid

Characteristics

- Precisely synchronised head plate position for optimum and consistent crimp results
- Modern, rigid and lightweight elliptical handle tubes

Technical data		
Crimping range	25 - 150 mm ²	
Length	600 - 750 mm	
Weight	2.9 kg	
Item		Part No.
Syncro Crimping tool for compr (DIN 46235 / DIN 46267, Part 1	ession cable lugs and connectors) 25 - 150 mm²	K09D

K 511 / K 512 Crimping tools for gas-tight connections







- ▶ Parallel guided crimping jaws
- Suitable for gas-tight crimps in environments extremely harmful to crimps (e.g. ammonia gas)

Characteristics

- Optimised force transmission
- With ratchet for consistently-controlled crimp results
- Handle with slip guard and inscription panel

- Non-insulated tubular cable lugs, ring and fork type
- Parallel and butt connectors

Technical data		
Length	270 mm	
Weight	0.7 kg	
Item	Crimping range mm²	Part No.
Mechanical crimping tool 1 - 4 mm ²	1-4	K511
Mechanical crimping tool 6 + 10 mm ²	6+10	K512

DN-K 74/2 Crimping tool for BNC connectors and coax cable







- ► Hexagonal crimping
- ▶ Tool pre-tensioning adjustable

Characteristics

- With ratchet for consistently-controlled crimp results
- Adjusting disc for compensating for the natural tool wear

Suitable for

- Coax cable RG 58, RG 59, RG 62 and RG 71

Technical data		
Length	220 mm	
Weight	0.560 kg	
Crimping dimension 1	A: 6.48 mm, B: 10 mm	
Crimping dimension 2	A: 5.4 mm, B: 10 mm	
Crimping dimension 3	A: 1.72 mm, B: 2.3 mm	
Item		Part No.
Mechanical crimping tool for BN 59, RG 62 and RG 71	C connector, coax cable RG 58, RG	DNK742

K 507 Crimping tool with interchangeable dies









- ► Fast change of crimping die, no tools required, without readjustment by special fixing system
- ▶ Additional crimping dies integrated in the handle

- With ratchet for consistently-controlled crimp results
- Adjusting disc for compensating for the natural tool wear

Technical data			
Length	220 mm		
Weight	0.635 kg		
Item		Part No.	
Crimping tool with in	nterchangeable dies	K507	
Scope of supply	Scope of supply		Page
Crimping die for insu	ulated connectors, 0.5 - 6 mm ²	IS5071	
Crimping dies AE 50	Crimping dies AE 50, 0.14 - 10 mm ²		312
Crimping die for insu	ulated connectors 0.5 - 6 mm²	Q5071	
Variants		ArtNr.	Seite
Steel assortment boo and crimping tool	x with insl. cable connections	MK230B507	189
L-BOXX from plastic for electrical installa	with standard equipment tions	LB0XX230B	201



K 50 Crimping tool for interchangeable dies



- ► Parallel guided crimping jaws
- ► Fast change of crimping die without readjustment by special fixing system
- ▶ Exact positioning of the crimping dies due to die locating pins

Characteristics

- Optimised force transmission
- With ratchet for consistently-controlled crimp results
- Handle with slip guard and inscription panel

Technical data			
Length	220 mm		
Weight	0.6 kg		
Item		Part No.	
Crimping tool for inte	erchangeable dies 0.1 - 50 mm²	K50	
Accessories		Part No.	Page
Steel carrying case		MK55	192

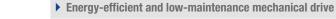
K50 SERIE

Available dies for Series 50 for K 50

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Tubular cable lugs and connectors, Cu				
Tubular cable lugs and connectors, Cu, standard type		0.75 - 10	\bigcirc	312
Tubular cable lugs, Cu, standard type		6 - 25		312
Tubular cable lugs and connectors for solid conductors, Cu	0	1.5 - 10		312
Compression cable lugs and connectors acc. to DIN - Cu				
Copper compression cable lugs (DIN 46235) and connectors (DIN 46267, part 1)	DIN	6 - 25		312
Terminals, connectors and pin terminals acc. to DIN - Cu				
Terminals (DIN 46234) and pin terminals (DIN 46230) Cu, solderless connectors (DIN 46341) Cu		0.5 - 10	\bigcirc	312
Insulated solderless terminals and connectors		10 - 16	\bigcirc	313
Cable end-sleeves				
Cable end-sleeves		0.14 - 50		312
Cable connections, insulated and non-insulated				
Insulated cable connections, single crimping		0.5 - 16		313
Insulated cable connections, double crimping		0.1 - 6		313
Non insulated receptacles		0.25 - 6	\odot	313
for pin and shielded receptacles, BNC connectors for coax cables RG 58, 59, 60 and 71				313
Turned pin connectors, pin receptacles		0.1 - 4	\(\(\)	313

K 35/4 Crimping tool for interchangeable dies 6 - 150 mm²





- Characteristics
 Narrow crimping
- Less effort due to extendible telescopic handle

▶ Very comfortable: Tool-less crimping die change

▶ Optimised for cable glands and control cabinet construction

- Flexible use: Head rotates 360°
- Fast, change of crimping die without readjustment by special fixing system

Technical data			
Length	Stepless 420-590 mm		
Weight	1.9 kg		
Item		Part No.	
Crimping tool for inte	rchangeable dies 6 - 150 mm²	K354	
Accessories		Part No.	Page
Steel carrying case		SK65L	193





Available dies for Series 4 for K 35/4

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Copper tubular cable lugs and connectors				
Tubular cable lugs and connectors blue connection for compacted conductors acc. to DIN EN 60228	blue connection	6 - 150		314
Tubular cable lugs and connectors, standard type, tubular cable ugs for switchgear connections		6 - 150		314
nsulated cable lugs and compression joints, standard type, nsulated pin terminals		10 - 70		314
Tubular cable lugs and connectors for fine stranded conductors		10 - 35	\bigcirc	315
Tubular cable lugs and connectors for solid conductors	0	1.5 - 16		315
Tubular cable lugs and connectors, Ni, VA				
Stainless steel tubular cable lugs and connectors	VA	0.5 - 2.5	\bigcirc	315
Stainless steel tubular cable lugs and connectors	VA	4 - 16	\sim	315
Nickel tubular cable lugs and connectors	Ni	0.5 - 2.5	\bigcirc	315
Nickel tubular cable lugs and connectors	Ni	4 - 16	\bigcirc	315
Copper compression cable lugs and connectors to DIN				
Copper compression cable lugs (DIN 46235) and connectors (DIN 46267, part 1) acc. to DIN	DIN	6 - 120		316
Terminals, connectors and pin terminals acc. to DIN, copper				
Solderless terminals (DIN 46234), connectors and pin terminals DIN 46230) acc. to DIN		6 - 35	\bigcirc	316
insulated solderless terminals and connectors		10 - 16	\bigcirc	316
Sleeves for compacted conductors and sector-shaped conductors,	copper			
Pre-rounding dies for sector-shaped Al and Cu conductors		10 sm - 150 se / 120 sm		317
Aluminium compression cable lugs and connectors acc. to DIN				
Aluminium compression cable lugs and connectors to DIN	Al/Cu	10 - 70 rm/se, 16 - 95 re/se		317
Aluminium/copper compression cable lugs and connectorsl				
Aluminum side of aluminum/copper compression cable lugs and connectors: crimping dies HA4, copper side of aluminum/copper compression cable lugs and connectors: crimping dies HD4	Al/Cu	10 - 70 rm/se, 16 - 95 re/se		317
Clamps				
Clamps, C-type		4 - 35		317
Cable end-sleeves				
Cable end-sleeves		10 - 50		317
Twin cable end-sleeves		2 x 4 - 2 x 16		318
Twin cable end-sleeves for fine stranded conductors		2 x 4 - 2 x 16		318

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K 18 Crimping tool for interchangeable dies to DIN 48083, Part 1, 6 - 240 mm²





- **Characteristics**
- Narrow crimping
- Less effort due to extendible telescopic handle

▶ Change of crimping dies without tools

- Flexible use: Head rotates 360°
- Fast, change of crimping die without readjustment by special fixing system

Optimised for cable glands and control cabinet construction ▶ Energy-efficient and low-maintenance mechanical drive

Technical data			
Length	Stepless 580-830 mm		
Weight	2.5 kg		
Item		Part No.	
Crimping tool for interchangeab sheet 1, 6 - 240 mm ²	le dies acc. to DIN 48083,	K18	
Accessories		Part No.	Page
Steel carrying case		MK18	193



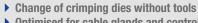


Available dies for Series 18 for K 18

Available dies for Series to for K to	,			
Refer to the limitations when crimping connectors in the technical a	appendix.			
Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Copper tubular cable lugs and connectors				
Tubular cable lugs, standard type, tubular cable lugs for switch- gear connections		6 - 240		323
Connectors, standard type		6 - 95		323
Insulated tubular cable lugs and connectors, standard type, insulated pin terminals		10 - 95		323
Tubular cable lugs and connectors for fine stranded conductors		10 - 50	\bigcirc	323
Tubular cable lugs and connectors for solid conductors	0	1.5 - 16		324
Copper compression cable lugs and connectors to DIN				
Compression cable lugs (DIN 46235)	DIN	6 - 185		324
Connectors DIN 46267	DIN	6 - 70		324
Terminals, connectors and pin terminals acc. to DIN, copper				
Solderless terminals (DIN 46234), connectors and pin terminals (DIN 46230) acc. to DIN		10 - 70	\bigcirc	324
insulated solderless terminals and connectors		10 - 50	\bigcirc	324
Sleeves for compacted conductors and sector-shaped conductors,	copper			
Pre-rounding dies for sector-shaped Al and Cu conductors		10 sm - 300 se / 240 sm		325
Aluminium compression cable lugs and connectors to DIN				
Aluminium compression cable lugs and connectors to DIN	AI	10-185 rm/sm, 16 - 240 re/se		325
Aluminium connectors	AI	10 - 70		325
Compression joints for full-tension connections of Aldrey-conductors DIN EN 50182	Aldrey	25 - 95		325
Aluminium/copper compression cable lugs and connectors				
Aluminum side of aluminum/copper compression cable lugs and connectors: crimping dies A, copper side of aluminum/copper compression cable lugs and connectors: crimping dies D	Al/Cu	10-185 rm/sm, 16 - 240 re/se		325
Clamps				
Clamps, C-type		4 - 50		325
Cable end-sleeves				
Cable end-sleeves		10 - 95		326
Twin cable end-sleeves		2 x 4 - 2 x 16		326
Twin cable end-sleeves, trapezodial, for fine stranded conductors		2 x 4 - 2 x 16		326
Cutting die				
for cutting area		18 mm dia.		392

K 22 Crimping tool for interchangeable dies 6 - 300 mm²





- ▶ Optimised for cable glands and control cabinet construction
- ▶ Energy-efficient and low-maintenance mechanical drive

- Narrow crimping
- Large cross section by half shell dies
- Less effort due to extendible telescopic handle
- Flip top style head rotates 360°
- Fast, change of crimping die without readjustment by special fixing system

Technical data			
Length	Stepless 560-860 mm		
Weight	2.5 kg		
Item		Part No.	
Crimping tool for interchangeable dies 6 - 300 mm²		K22	
Accessories		Part No.	Page
Steel carrying case		MK22	193





Available dies for Series 22 for K 22

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Copper tubular cable lugs and connectors	Connection material	Grimping runge min	Offinip profile	rugo
•				200
Tubular cable lugs and connectors blue connection for compacted conductors acc. to DIN EN 60228	blue connection	6 - 300		328
Tubular cable lugs and connectors, standard type, tubular cable lugs for switchgear connections		6 - 300		327
Insulated cable lugs and compression joints, standard type, insulated pin terminals		10 - 150		327
Tubular cable lugs and connectors for fine stranded conductors		10 - 70	\bigcirc	328
Tubular cable lugs and connectors for solid conductors	0	1.5 - 16		328
Tubular cable lugs and connectors, Ni, VA				
Stainless steel tubular cable lugs and connectors	Ni	10 - 50	\sim	328
Nickel tubular cable lugs and connectors	Ni	10 - 50	\bigcirc	328
Copper compression cable lugs and connectors to DIN				
Copper compression cable lugs (DIN 46235) and connectors (DIN 46267, part 1) acc. to DIN	DIN	6 - 300		329
Double compression cable lugs		2 x 50 - 2 x 70		329
Terminals, connectors and pin terminals acc. to DIN, copper				
Solderless terminals (DIN 46234), connectors and pin terminals (DIN 46230) acc. to DIN		10 - 70	\bigcirc	329
Insulated solderless terminals and connectors		10 - 70	\bigcirc	329
Sleeves for compacted conductors and sector-shaped conductors, or	copper			
Pre-rounding dies for sector-shaped Al and Cu conductors		10 sm - 300 se / 300 sm		330
Aluminium compression cable lugs and connectors to DIN				
Aluminium compression cable lugs and connectors to DIN	Al/Cu	10 - 300 rm/sm, 16-400 re/se		330
Compression joints connections for Aldrey-conductors DIN EN 50182, Al-conductors DIN EN 50182, 120 - 185 mm ²	Aldrey	25 - 185		330
Compression joints DIN 48085, part 3 for aluminium/steel conductors DIN EN 50182, aluminium crimping	Al/St	25 / 4 - 120 / 20		331
Compression joints DIN 48085, part 3 for aluminium/steel conductors DIN EN 50182, steel crimping	Al/St	25/4 - 120/20		331
Aluminium/copper compression cable lugs and connectors				
Aluminum side of aluminum/copper compression cable lugs and connectors: crimping dies A22, copper side of aluminum/copper compression cable lugs and connectors: crimping dies D22	Al/Cu	10 - 300 rm/sm, 16-400 re/se		330

see next page

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Clamps				
Clamps, C-type		4 - 70		331
Clamps, H-type		70		331
Cable end-sleeves				
Cable end-sleeves, trapezodial, for fine stranded conductors		10 - 240		332
Twin cable end-sleeves		2 x 4 - 2 x 16		332
Twin cable end-sleeves for fine stranded conductors		2 x 4 - 2 x 16		332