



SIMPLE DRILLING – EVERYTHING IN ONE OPERATION

Greenlee bits are produced using the latest CNC technology. The benefit to you is clear: Clean cutting edges produce longer and better cutting operations from the very first use. That saves you effort. The two-sided deburring of the edge breaker saves you time. The Rotastop system on the shank prevents the bit from slipping through in the chuck. That's how drilling is done today.



In brief

- ▶ Perfect cutting performance in the first pass
- ▶ Rotastop prevents the bit slipping through
- ▶ Split point requires less effort

► Kwik Stepper with Rotastop

Years of experience and development have gone into this bit. The Kwik Stepper drills not only burr-free with optimum swarf removal, the spiral groove also reduces heat build-up during the drilling operation. This makes the Kwik Stepper especially durable. The Rotastop system holds the bit in place - without slipping through. Additionally, the split point reduces your effort during the drilling operation. Great performance from just one bit.

- All required drilling ranges in one tool
- Rotastop for maximum torque transmission
- Quick bit change
- No slipping through in the chuck
- Spiral groove for improved cutting performance
- Two-sided burr removal
- Can be used for sheet, pipes, non-ferrous metals, stainless steel and plastics

► Performance in the set: Kwik Stepper set of step bits

To keep you flexible while drilling, we have combined all standard step bits in a practical set and accommodated them in a robust plastic box. Everything to hand.

- All common step bits
- Clear assignment of the bit through laser scaling of the step bit
- Robust plastic box with integrated pop-up hinge
- Easy to transport and store



Kwik Stepper™ step bit



- ▶ Minimum burr
- ▶ Long service life
- ▶ Good torque transmission
- ▶ Less effort when drilling

Suitable for

- Sheet, pipe, NF metal and plastic

Item	Drilling range dia. mm	Step sizes dia. mm	Total length mm	Number of steps	Shank dia. mm	Part No.
Kwik Stepper™ step bit 3.2 - 12.7 mm	3.2 - 12.7	3.2 / 4.0 / 4.8 / 5.6 / 6.4 / 7.1 / 7.9 / 8.7 / 9.5 / 10.3 / 11.1 / 11.9 / 12.7	80	13	6.34	52084123
Kwik Stepper™ step bit 4.8 - 12.7 mm	4.8 - 12.7	4.8 / 6.4 / 7.9 / 9.5 / 11.1 / 12.7	80	6	6.4	52084124
Kwik Stepper™ step bit 22.2 mm	22.2	22.2	85	1	9.5	52084128
Kwik Stepper™ step bit 4.8 - 22.2 mm	4.8 - 22.2	4.8 / 6.4 / 7.9 / 9.5 / 11.1 / 12.7 / 14.3 / 15.9 / 17.5 / 19.1 / 20.6 / 22.2	85	12	9.5	52084129
Kwik Stepper™ step bit 12.7 - 28.6 mm	12.7 - 28.6	12.7 / 22.2 / 28.6	57	3	9.5	52084131
Kwik Stepper™ step bit 22.2 - 34.9 mm	22.2 - 34.9	22.2 / 28.6 / 31.0 / 31.8 / 34.9	73	5	9.5	52084134
Kwik Stepper™ step bit 9.7 mm	9.7	Predrilling for Green- lee-Draw stud 9.7	40	1	6.4	50360183
Kwik Stepper™ step bit 12.7 mm	12.7	Predrilling for Green- lee-Draw stud 12.7	40	1	6.4	52084125
Kwik Stepper™ step bit Pg 7 - 21	Pg 7 - 21	Pg7 / Pg9 / Pg11 / Pg13 / Pg16 / Pg21	90	7	9.5	52084132
Kwik Stepper™ step bit ISO 16 - 32	ISO 16 - 32	ISO 16 / 20 / 25 / 32	80	4	9.5	52084133
Kwik Stepper™ step bit 19.1 mm	19.1	Predrilling for Green- lee-Draw stud	99	1	9.5	52084126
Kwik Stepper™ step bit 12 mm	12	Predrilling for Green- lee-Draw stud	99	1	4.4	52085453
Variants						Art.-Nr.
Kwik Stepper™ step bit set consisting of 52084123 + 52084129						52084141
Kwik Stepper™ step bit set consisting of 52084123 + 52084129 + 52084131						52085454

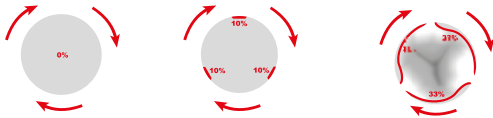
Kwik Stepper™ step bit with ROTASTOP® shaft



- ▶ ROTASTOP® guarantees best-possible torque transmission
- ▶ Minimal burr
- ▶ No slipping in the chuck with ROTASTOP®
- ▶ Long service life
- ▶ Requires minimum effort when drilling

Suitable for

- Reaming of steel sheets, pipes, non-ferrous metals and plastic



Item	Drilling range dia. mm	Step sizes dia. mm	Total length mm	Number of steps	Shank dia. mm	Part No.
Kwik Stepper™ step bit with ROTASTOP® shaft 4 - 12 mm	4 – 12	4.0 / 5.0 / 6.0 / 7.0 / 8.0 / 9.0 / 10.0 / 11.0 / 12.0	80	9	8.0	50069845
Kwik Stepper™ step bit with ROTASTOP® shaft 4 - 20 mm	4 – 20	4.0 / 6.0 / 8.0 / 10.0 / 12.0 / 14.0 / 16.0 / 18.0 / 20.0	67	9	8.0	50069853
Kwik Stepper™ step bit with ROTASTOP® shaft ISO 12 - 40 mm	6-21	6.0 / 8.0 / 10.0 / 11.5 / 12.5 / 14.5 / 17.0 / 21.0	67.5	8	8	52049371
Kwik Stepper™ step bit with ROTASTOP® shaft 6 - 30 mm	6 – 30	6.0 / 8.0 / 10.0 / 12.0 / 14.0 / 16.0 / 18.0 / 20.0 / 22.0 / 24.0 / 26.0 / 28.0 / 30.0	98	13	10.0	50069861
Kwik Stepper™ step bit with ROTASTOP® shaft 6 - 36 mm	6 – 36	6.0 / 9.0 / 12.0 / 15.0 / 18.0 / 21.0 / 24.0 / 27.0 / 30.0 / 33.0 / 36.0	85	11	12.0	50069870
Kwik Stepper™ step bit with ROTASTOP® shaft ISO 12 - 40 mm	ISO 12 - 40	For ISO 12 / 16 / 20 / 25 / 32 / 40	110	6	12.0	50069888

Kwik Stepper™ step bit set



- ▶ ROTASTOP® guarantees best-possible torque transmission
- ▶ Hardly any burr
- ▶ No slipping in the chuck with ROTASTOP®
- ▶ Long service life
- ▶ Requires minimal effort when drilling

Suitable for

- Reaming of steel sheets, pipes, non-ferrous metals and plastic

Item	Part No.	
Kwik Stepper™ step bit set	50069900	
Scope of supply	Part No.	Page
Kwik Stepper™ step bit with ROTASTOP® shaft 4 - 12 mm	50069845	459
Kwik Stepper™ step bit with ROTASTOP® shaft 4 - 20 mm	50069853	459
Kwik Stepper™ step bit with ROTASTOP® shaft 6 - 30 mm	50069861	459

Combi bit set M 3 - M 10



- ▶ Drill, tap and deburr in one operation

Suitable for

- For use with St37, non-ferrous metals, stainless steel and plastics

Item	Part No.	
Combi bit set in plastic cassette M 3 - M 10	50121510	
Scope of supply	Part No.	Page
Combi bit M3	50116312	
Combi bit M4	50116320	
Combi bit M5	50116339	
Combi bit M6	50116347	
Combi bit M8	50116355	
Combi bit M10	50116363	
Combi bit holder	50116371	

Metric SS DTAP Kit (PKG)



Suitable for

- For use with St37, non-ferrous metals, stainless steel and plastics

Item	Part No.	
Metric SS DTAP Kit (PKG)	52086846	
Scope of supply	Part No.	Page
Drill/Tap M3 x 0.50 (PKG)	52086840	
Drill/Tap M4 x 0.70 (PKG)	52086841	
Drill/Tap M5 x 0.80 (PKG)	52086842	
Drill/Tap M6 x 1.00 (PKG)	52086843	
Drill/Tap M8 x 1.25 (PKG)	52086844	
Drill/Tap M10 x 1.50 (PKG)	52086845	
Quick change adapter	50116371	

THE ALL-ROUNDER.

Sometimes, you need to be the jack-of-all-trades: Crimping, cutting, bending, punching and offsetting. With Klauke, you have every facility in just one tool.





Universal tools

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